



PARTS CATALOG

REPLACEMENT PARTS, UPGRADES & ACCESSORIES



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TOOLING



RIBBON FLAT WIRE - SPECIAL ORDER

Special order

COILING RINGS



CRE-1: BACK UP RINGS (PAIRS)

Steel Flat Rings. 1/8" face used with all Flat Work Rings (CRE-2). Sold in Pairs.

GROOVED RINGS

GROOVED INTEGRAL CLOSE WOUND COILING RINGS



CRE-5: GROOVED INTEGRAL CLOSE WOUND RINGS

Grooved integral close wound coiling rings. Sizes compatible with World Model 3000.

SELECT SIZE: 15 Gage - 25 Gage

Variations

Gage
15
15.5
16
16.5
17
17.5
18
18.5
19
19.5
20
21
22
23
24
25

STEEL FLAT WORK RINGS



CRE-2: STEEL FLAT WORK RINGS (PAIRS)

Steel work rings (sold in pairs)
consult chart for sizing information
note that non-standard sizes are made to order.

Variations

Face Size	Gage
1/8"	21-22
1/8"	23-24
1/8"	25-26
1/8"	27-28
1/8"	29-30
1/4"	13-14
1/4"	15-16
1/4"	17-18
1/4"	19-20
Non-Standard (Custom Made)	Non-Standard (Custom Made)

COLLETS



COLLETS: 100, 200 & 300 SERIES

Collets for spindle. 100 series compatible with Brute Coiler. 200 & 300 series compatible with World Model 3000.

Select series and size

Variations

Series	Size
100	27/64
100	7/16
100	29/64
100	15/32
100	31/64
100	1/2
100	33/64
100	17/32
100	35/64
100	9/16
100	3/32
100	7/64
100	1/8
100	9/64
100	5/32
100	11/64
100	3/16
100	13/64
100	5/16
100	21/64
100	11/32
100	23/64
100	3/8

Series	Size
100	25/64
100	13/32
100	19/64
100	21/64
100	5/16
100	9/32
100	17/64
100	1/4
100	15/64
100	7/32
200	23/64
200	11/32
200	17/64
200	19/64
200	21/64
200	3/8
200	5/16

[To see all Variations click here](#)

CUSTOM TOOLING



A-STP1: STEP ARBOR (EACH)

Step arbor (each)..size:



A-STPX: STEP ARBOR (EACH)

Step arbor (each). Must order 2 or more.



BCR-5S: SPACE WIND GROOVED INTEGRAL RINGS FOR BRUTE COILER

Custom made space-wind grooved integral rings. Sizes compatible with Brute Coiler.

Please select ring width, from 1/4" to 1", and gauge, from 8 to 20 (in whole numbers). Please Also specify groove spacing and number of grooves.

Variations

Ring Width	Gauge
3/4"	8
3/4"	9
3/4"	10
3/4"	11
3/4"	12
3/4"	13
3/4"	14
3/4"	15
3/4"	16
3/4"	17
3/4"	18
3/4"	19
3/4"	20
1"	8
1"	9
1"	10

Ring Width	Gauge
1"	11
1"	12
1"	13
1"	14
1"	15
1"	16
1"	17
1"	18
1"	19
1"	20
5/8"	20
5/8"	19
1/4"	8
1/4"	9
1/4"	10
1/4"	11
1/4"	12
1/4"	13
1/4"	14
1/4"	15
1/4"	16
1/4"	17
1/4"	18
1/4"	19

[To see all Variations click here](#)



CRE-5S: GROOVED INTEGRAL SPACE WOUND RINGS FOR WORLD MODEL 3000

Custom made grooved integral space wound coiling rings, single or twin. Sizes compatible with World Model 3000.

Please select ring width, from 1/4" to 1", and gauge, from 15 to 28. Please Also specify groove spacing and number of grooves.

Variations

Ring Width	Gauge
1"	15
1"	15.5
1"	16
1"	16.5
1"	17
1"	17.5
1"	18
1"	18.5
1"	19
1"	19.5
1"	20
1"	21
1"	22
1"	23
1"	24
1"	25
1"	26
1"	27
1"	28
3/4"	27
3/4"	28
3/4"	15
3/4"	15.5
3/4"	16
3/4"	16.5
3/4"	17
3/4"	17.5
3/4"	18

Ring Width	Gauge
3/4"	18.5
3/4"	19
3/4"	19.5
3/4"	20
3/4"	21
3/4"	22
3/4"	23
3/4"	24
3/4"	25
3/4"	26
5/8"	17.5
5/8"	16.5

[To see all Variations click here](#)



NCA: FINE WIRE NOSE CONE ARBOR

Custom-made nose cone arbors for fine wire coiling.
Please specify arbor size: .032" to .250", in increments of .001"

RIBBON/ FLAT WIRE SETUP



RCR-2: RIBBON FLAT WIRE - SPECIAL ORDER

Special order



SRR-1: RIBBON FLAT WIRE - SPECIAL ORDER

Special order

FILLER RINGS



FLR-7: FILLER RINGS

Filler rings by width. Please choose your width from the list.

Variations

Width
1/4"
3/8"
1/2"
5/8"
3/4"
7/8"

FINE WIRE SETUP



CRE-1BA: FINE WIRE FEED BACK UP RING (1 ONLY)

Fine wire feed back up ring (1 only)



CRE-2CB: FINE WIRE FEED WORK RING (1 ONLY)

Fine wire feed work ring (1 only)



CRE-3: BONDED RUBBER RINGS

Bonded rubber rings: various widths and grind types (angles). Please select your desired size and grind from the list.

Variations

Width	Grind Type (Angle)
1/2"	Flat
1/2"	3 Degrees
1/2"	6 Degrees
5/8"	Flat
5/8"	3 Degrees
5/8"	6 Degrees
1"	Flat
1"	3 Degrees
1"	6 Degrees

HIGH EXPANSION SETUP



CRE-1B2: FINE WIRE FEED BACK UP NOSE CONE RING

Back up, fine wire nose cone ring



CRE-2C2: FINE WIRE NOSE CONE COILING WORK RING

Fine wire nose cone coiling work ring



CRE-3A: NOSE CONE RUBBER RING

Bonded rubber ring ground with a 45 degree angle for use with high-expansion tooling



NCA: FINE WIRE NOSE CONE ARBOR

Custom-made nose cone arbors for fine wire coiling.

Please specify arbor size: .032" to .250", in increments of .001"

TUNGSTEN CARBIDE ARBORS



TCA: TUNGSTEN CARBIDE ARBORS (SELECT SIZE)

Tungsten-carbide arbors for shaping coils. Select size below:

Length: 6" or 12"

Outer Diameter: .025"-.563" in increments of .001"

Variations

Length
6" length
12" length

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